# FLOAT SWITCH / ALARM -TOP INSERTED SINGLE POINT

The Model 709 is a very simple mechanical device and is highly reliable over long periods of time. An alarm switch type action is provided as the liquid level surface passes through the elevation where the sensing float has been positioned. The sensing float is attached to a vertical shaft, which can move up and down. Lifting the float causes the output switch station to activate. The switch station is on the outside of a solid, non-magnetic pipe wall. This isolation eliminates the possibility of leaking seals and flex tube failures, which are problems in many other designs.

The 709 is commonly used for high level alarms and shutdown on tanks. An optional support bracket allows the 709 to also be used in sumps and pits.

The float may be extended down into the tank as far as 12 feet (beyond the 12 feet, the float can no longer lift the weight of the long and heavy float rod). This allows it to provide switch action as far as 12 feet down into the tank and allows the 709 to be used as a low-level alarm. Unlike most competitive switches, the 709 float rod guide is always located just 3 inches above the float and thus avoids the need for any type of "stilling well". Moderate swirling or fluid motion will not damage the 709.

A permanent magnet is attached to the actuating lever of the switch. As the liquid level rises, the float is carried upwards and the attractor is carried into the field of the magnet. The magnet is attracted and pulled against the wall of the sealing tube. This movement actuates the output switch.

When the liquid level falls, the float drops, the attractor is pulled out of the field of the magnet and the output switch returns to its original position.

The non-magnetic heavy duty sealing tube provides a leakproof static barrier to the process fluid. The magnetic lines of force are the only coupling; failure prone couplings such as shafts with "O" rings, diaphragms, bellows, etc. have been eliminated to improve operation and reliability.



Model 709



BASIC TYPE SENSING	- INSERTION DISTANCE	PROCESS CONNECTION	SWITCH AND HOUSING	-	OPTIONS
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MODEL

EXAMPLE: 709 ΤY 48" 1" NPTS T1C AA

#### **BASIC TYPE**

#### **INSERTION DISTANCE** M/N DESCRIPTION

M/N	DESCRIPTION
709	1 ALARM POINT

11"	MINIMUM INSERTION DISTANCE
*	11" TO 150" MAXIMUM INSERTION

BASIC: 316 S.S. TRIM WITH 416 S.S. ATTRACTOR

REPLACE "\*" WITH REQUIRED INCHES OF INSERTION

#### SENSING FLOAT

ELEMENT (INCHES)				WKG PSIG @ °F			MINIMUM CONN SIZE		MINIMUM SPG @ INSERTION DISTANCE (INCHES)									
M/N	MATERIAL	O.D.	LENGTH	100°F	450°F	750°F	NPTF	FLANGED	13"	18"	24"	36"	48"	60"	72"	96"	120"	150"
ΤY	316 S.S.	2.6	7.0	275	185	160	2.5"	3" S160	0.76	0.78	0.79	0.81	0.85	0.88	0.92	NA	NA	NA
14Y	316 S.S.	3.5	7.0	265	175	145	NA	4" S120	0.56	0.57	0.58	0.59	0.62	0.65	0.67	0.73	0.78	0.85
15Y	316 S.S.	5.5	BALL	425	300	250	NA	6" S80	0.40	0.41	0.41	0.42	0.43	0.45	0.46	0.49	0.51	0.55
	INTERFACE SERVICE																	
PY	316 S.S.	7.0	BALL	425	275	235	NA	8" S120	0.56	0.56	0.56	0.57	0.57	0.58	0.59	0.60	0.61	0.63
IY	316 S.S.	7.0	BALL	730	475	400	NA	8" S120	0.45 MIN SG; .0.10 MIN S.G. DIFFERENTIAL									

R INTERFACE: # MINIMUM DIFFERENCE BETWEEN THE SPECIFIC GRAVITIES OF THE TWO LIQUIDS: 0.10 # MINIMUM SPG OF THE HEAVIER LIQUID: 0.45 (1) (2)

ALLOWED INSERTION: ANY FROM 12" TO 150" (BOTTOM OF FLOAT HANGING FREE) (3) (4) CENTERLINE OF SWITCH BAND: 4" ABOVE INSERTION DEPTH

## SWITCH AND HOUSING

M/N FIRST	SWITCH TYPE - SERVICE AND LOAD RATINGS	Switch Te	mp Rating
CHARACTER		GE to DEONE (	E4 to 101%C)
5	GENERAL USE, COMPACT, 4 AMP @ 28VDC, 5 AMP @ 125VAC, 250VAC	-05 10 250 F (	-54 10 121 0)
Т	HIGH TEMPERATURE; 5 AMP @ 125VAC,250VAC; 0.5A@125VDC; 0.25A@250VDC	-65 to 400°F	(-54 to 204°C)
н	SEALED SWITCHES, 15 AMPS @ 125/250VAC, 0.5 AMPS @ 125 VDC, 0.25A @ 250VDC, 1/8HP 125VAC, 1/4HP 250VAC	-67 to 185°F	(-55 to 85°C)
L	A.C. MOTOR LOADS; 15 AMP @ 125,250,480VAC, 0.25 HP @ 250VAC, 1/8HP@125VAC; 1/4HP@250VAC; 0.5A@125VDC; 0.25A@250VDC	-67 to 185°F	(-55 to 85°C)
D	HIGH D.C. LOADS; 10 AMP @ 125VAC/DC; 0.25 HP @ 125VAC/DC; 3A(resistive)@250VDC; 1/2HP@125VDC POLARIZED (i.e., with negative side connected to common.)	-67 to 180°F	(-55 to 82°C)
M/N SECOND CHARACTER	NUMBER OF CONTACTS	PROCE	SS CONN
1	1 SPDT CONTACT	M/N	PROCES
2	2 SPDT CONTACTS		
4	4 SPDT CONTACTS (TYPE S ONLY)	1"NPT#	1" NPT
M/N THIRD		3"NPT#	3" NPT
CHARACTER	HOUSING RATING	3"150R#	3" 150# ANS
W	Type 4X, IP65	4"150R#	4" 150# ANS
Х	TYPE 4X, IP65 (EPOXY COATED)	4"300R#	4" 300# ANS
C	ALUMINUM – FOR HAZARDOUS LOCATIONS; SEE CSA RATINGS	6"150R#	6" 150# ANS
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300 STAINLESS STEEL - FOR HAZARDOUS LOCATIONS; SEE CSA RATINGS

### **OPTIONS**

M/N	HOUSING	MAX PROCESS TEMP (°F) - SWITCHES									
	EXTENSION	CONDEI (STEAN	NSING S 1, DOWT	ERVICE HERM)	NONCONDENSING (GAS, HYDROCARBONS)						
	LENGTH	D	S,L	H,T							
AA	NONE	NONE 400 500 750 500 600									
T1	6"    500  575  950  600  700  110										
T2	12" 600 650 1250 800 925 1500										
SA	316SS SHEATHED ATTRACTOR (REQ'D FOR 316SS BODY)										
НН	120VAC HOUSING HEATER. PREVENTS CONDENSATION & ICING: INSULATE HOUSING FOR LOW AMBIENT CONDITION										
HBKT	SUPPORT BRACKET, HORIZONTAL LEDGE MOUNT										
VBKT	SUPPORT BRACKET, VERTICAL WALL MOUNT										



Engineered Sensors - For Difficult Services

#### IECTION S CONNECTIONS SI FLANGE SI FLANGE SI FLANGE SI FLANGE 6"300R# 6" 300# ANSI FLANGE 8"150R# 8" 150# ANSI FLANGE 8"300R# 8" 300# ANSI FLANGE REPLACE "# " WITH: "S" FOR STEEL CONSTRUCTION, "B" FOR 304 SS

"Y" FOR 316 SS



CSA Ratings: Housing types 'C' and 'T' CI I Div 1, Gr B,C,D; CI II, Div 1 Gr E,F,G; CL III Div 1

Class I Zone 1, Ex/AEx d IIB+H<sub>2</sub> Maximum contact ratings 480Vac, 15A, T5 with max ambient 80°C. T6 without heater with max ambient 60°C

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